



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	859	6387A 3	CYLINDER BLOCK ASSEMBLY	1		
2	19	67383	PLUG, CAMSHAFT BORE (2 1/2"	1		
3	19	67384	PLUG, OIL GALLERY (5/8" DIA.	2		
4	17	67385	PIN< PILOT - FLYWHEEL HOUS	2		
5	17	74840	PIN, FRONT COVER	2		
6	16	74396	STUD, OIL TUBE TO BLOCK	2		
7		34344	VALVE, BY-PASS	1		
8	26	67389	SEAL- CRANKSHAFT - REAR	1		2
9		32720	ADAPTOR, OIL FILTER	1		
10		54111	OIL FILTER	1		
11		68712A 1	OIL PUMP ASSEMBLY	1		
12		56865	PLUNGER, RELIEF - OIL PUMP	1		
13	24	56864	SPRING, RELIEF VALVE - OIL P	1		
14	19	56854	PLUG, RELIEF VALVE - OIL PUM	1		
15		64785	ROTOR AND SHAFT, OIL PUMP	1		
16		56179	COVER, OIL PUMP	1		
17	10	28668	SCREW, COVER TO OIL PUMP	4		
18	13	26992	LOCKWASHER, COVER TO OIL	4		
19		73501	SHAFT, OIL PUMP DRIVE	1		
20	24	73642	SPRING, OIL PUMP SHAFT	1		
21	32	72877A 1	OIL PICK-UP TUBE ASSEMBLY	1		
22	11	67919	NUT, OIL PICK-UP TUBE TO CYLI	2		
23		70792	FLANGE, TUBE TO PUMP	1		
24	25	35276	"O" RING, TUBE TO PUMP	1		
25	10	47576	SCREW, FLANGE TO PUMP (3/4"	2		
26	10	37612	SCREW, PUMP TO ENGINE (1 1/	2		
27	13	37459	LOCKWASHER, PUMP TO ENGIN	2		
28		71938	OIL PAN	1		
29	10	73456	SCREW, OIL PAN ATTACHING (5/	29		
30	13	26993	LOCKWASHER, OIL PAN ATTACH	29		
31	22	60039	PLUG, OIL DRAIN	1		
32	27	72479	GASKET, OIL PAN	1		2
33	22	47625	ELBOW, OIL PAN	1		
34		73238	TUBE, DIPSTICK	1	SERIAL 00000000-04625579	
34		78744A 1	TUBE ASSEMBLY, DIPSTICK	1	SERIAL 04625580-09999999	
34A	22	78039	COUPLING, DIPSTICK TUBE	1	SERIAL 04625580-09999999	
35	11	47626	NUT, DIPSTICK TUBE ELBOW	1		
36	54	73536	CLIP, DIPSTICK TO EXHAUST MA	1		
37		73232	GAUGE, OIL LEVEL	1		
38		68711	SIDE COVER	1		
39	27	68706	GASKET, SIDE COVER	1		2